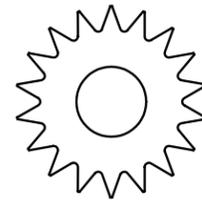
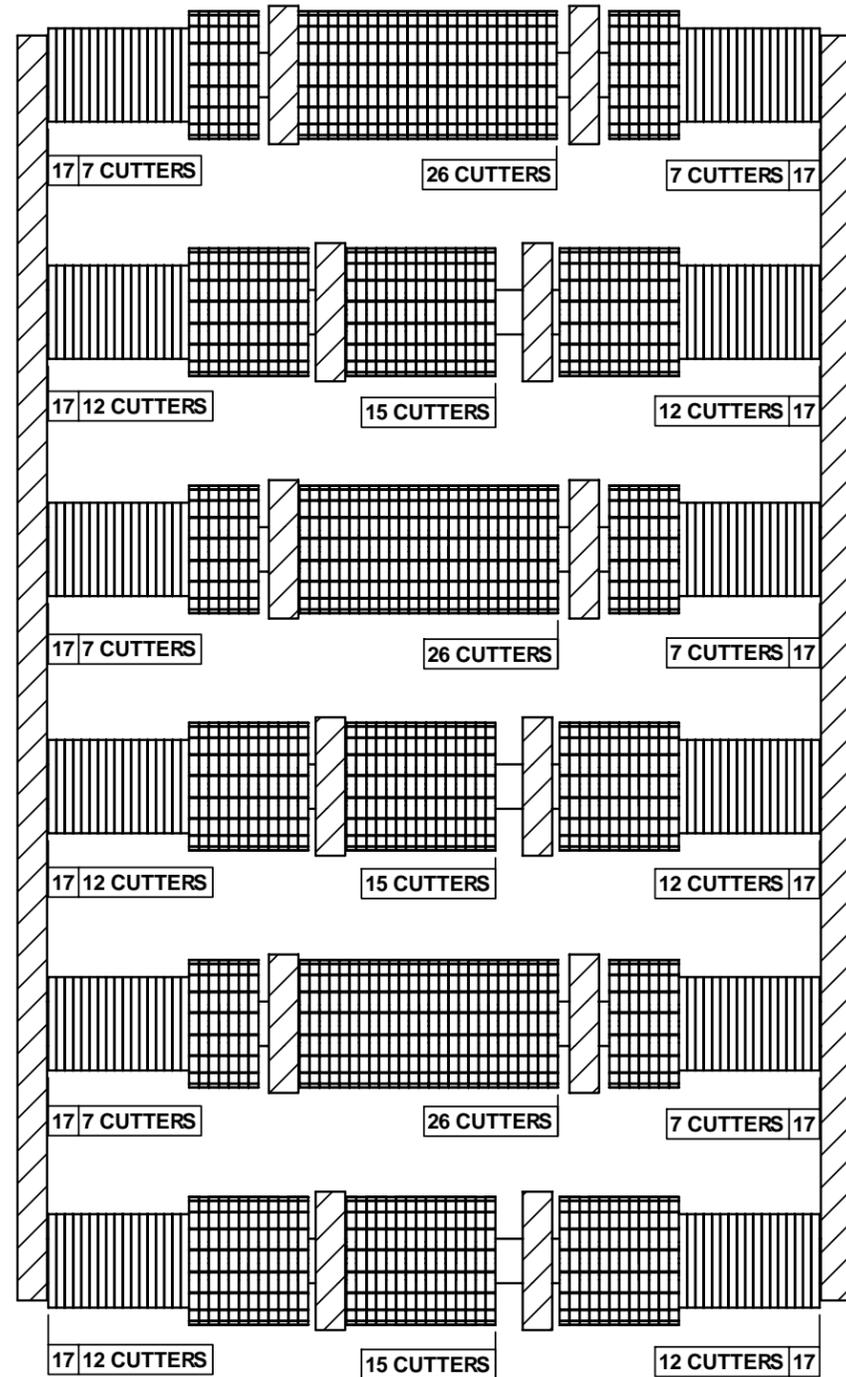


BMP-250-X

18 POINT STEEL STAR CUTTERS

6 INCH CUTTING WIDTH



| CATALOG NUMBER | QUANTITY | DESCRIPTION |
|----------------|----------|-------------------------|
| SS18-1542-3 | 237 | CUTTER/STEEL STAR, 18PT |
| WA-1630-3 | 204 | WASHER/30MM X 16MM |

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

| REV | ZONE | DESCRIPTION | DATE | BY | NCR# |
|---|---------|---|------------|----------------------------|------|
| REVISION | | | | | |
| <small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small> | | | | | |
| APPROVAL | | APPROVED BY: INITIAL | | APPROVAL DATE: DATE | |
| NEXT ASSY | REF DWG | TYP QTY PER MACHINE | PART NO | | |
| TOLERANCE MACHINING | | BLASTRAC | | | |
| ANGLES ±.500° | | <small>13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.</small> | | | |
| 1 PL DEC ±.060 | | SS18-1542-3 CUTTER LAYOUT / 6 INCH | | | |
| 2 PL DEC ±.010 | | BMP-250-X | | | |
| 3 PL DEC ±.005 | | SCALE NA | DRWN KMK | 858-SD066 | |
| | | DATE 6/27/06 | SHT 1 OF 1 | | |